

# Work Order ID 70279

Thursday, June 02, 2011 1:08:06 PM



Page 1

Item ID: D350-561-141

Accept



Setup Start



Revision ID:

Stop



Item Name: Single Cargo Mirror Assembly

Start Date: 6/2/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-561-141 CHG003

Sublet

for CL 11-6-9  
(white label only)

105

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/6/9 20

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sublet

20

# Work Order ID 70279

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Item ID: D350-561-141

Accept



Setup Start



Revision ID:

Stop



Item Name: Single Cargo Mirror Assembly

Start Date: 6/2/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-561-141

HP 70277

Res C

11/6/11  
11/6/11  
20

130

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/6/11  
ME  
11-06-09

# Picklist Print

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Work Order ID: 70279

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Assembly



Start Date: 6/2/2011

Required Date: 6/10/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev  
B 10.02.16 per een 10-523 EC verified by: DD IPP Rev:C add pick kit  
DD 10.03.15 verified by:EC IPP Rev:D 10.09.14 per IIN revD  
DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2011-101



6" Mirror

Manufactured

No

105

Each

22.0000



1

2

Location

ST221

65838

Loc Qty

22

22

Loc Code

D2012-105



Arm

Manufactured

No

105

Each

3.0000



1

2

Location

ST229

66841

Loc Qty

3

3

Loc Code

D2012-107



Clevis

Manufactured

No

105

Each

32.0000



1

2

Location

WA005

66811

Loc Qty

32

32

Loc Code

D2012-111



Bracket

Manufactured

No

105

Each

6.0000



1

2

Location

ST004

62051

Loc Qty

6

6

Loc Code

11/6/9 sl (20)

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Work Order ID: 70279

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Assembly

Start Date: 6/2/2011

Required Date: 6/10/2011

Start Qty: 2.00

Required Qty: 2.00

D2012-115

Manufactured No

105 Each

28.0000

1



Bracket, Clevis

Location

Loc Qty

Loc Code

ST004

28

25581

28

105 Each

19.0000

2

D2022-101

Manufactured No



Spacer

Location

Loc Qty

Loc Code

ST504

19

67768

19

105 Each

5.0000

1

D3629-1

Manufactured No



Bracket

Location

Loc Qty

Loc Code

ST245A

5

62341

5

105 Each

9.0000

1

D3635-1

Manufactured No



Gasket

Location

Loc Qty

Loc Code

st073

9

62340

9

105 Each

7.0000

1

D3646-1

Manufactured No



Arm

Location

Loc Qty

Loc Code

ST229

7

64413

7

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Shop Packet Print

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Work Order ID: 70279

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Assembly

Start Date: 6/2/2011

Required Date: 6/10/2011

Start Qty: 2.00

Required Qty: 2.00

D3646-3

Manufactured No

105 Each

7.0000



Arm



1

Location

Loc Qty

Loc Code

ST229

7

64414

7

D4070-041

Manufactured No

105 Each

37.0000



Clamp



2

Location

Loc Qty

Loc Code

ST460

37

64415

11

68831

26

AN3-4A

Purchased No

105 Each

690.0000



Bolt



3

Location

Loc Qty

Loc Code

ST350

690

104291

300

104625

300

114374

90

AN3-5A

Purchased No

105 Each

1,136.000



Bolt



3

Location

Loc Qty

Loc Code

ST350

1136

115371

336

117423

800

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Work Order ID: 70279

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Assembly

Start Date: 6/2/2011

Required Date: 6/10/2011

Start Qty: 2.00

Required Qty: 2.00

AN3-6A

Purchased

No

105

Each

366.0000

1

2



Bolt

## Location

## Loc Qty

## Loc Code

ST351

366

116704

66

117441

300

AN4-5A

Purchased

No

105

Each

293.0000

3



Bolt

## Location

## Loc Qty

## Loc Code

ST355

200

117508

200

ST356

93

116191

43

116549

50

AN4-10A

Purchased

No

105

Each

192.0000

1



Bolt

## Location

## Loc Qty

## Loc Code

ST356

192

116419

17

117313

50

117619

125

AN960JD10

NAS1149D0363J

Purchased

No

105

Each

0.0000

8



Washer

AN960JD416

NAS1149D0463J

Purchased

No

105

Each

0.0000

8



Washer

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# Picklist Print

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Work Order ID: 70279

Parent Item: D350-561-141

Parent Item Name: Single Cargo Mirror Assembly



Start Date: 6/2/2011

Required Date: 6/10/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

105

Each

2,533.000

4

8



Nut

## Location

## Loc Qty

## Loc Code

ST300

2533

116391

11

116540

56

116549

766

117441

800

117601

400

117885

500



\_\_\_\_\_  
\_\_\_\_\_  
8\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

MS21042L4

Purchased

No

105

Each

5,801.000

4

8



Nut

## Location

## Loc Qty

## Loc Code

ST300

5801

116823

501

117441

3000

117601

800

117885

1500



88\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

11/6/95 (2)

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REFERENCE ONLY

## 5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Part Number	Description
X	1				D350-561-041	SINGLE MIRROR INSTALLATION
	X				D350-561-043	DUAL MIRROR INSTALLATION
	1	X		1	D350-561-045	MIRROR KIT
			X	1	D350-561-141	SINGLE MIRROR INSTALLATION
				X	D350-561-143	DUAL MIRROR INSTALLATION
1		1	1		D2011-101	Mirror
1					D2012-101	Arm
1					D2012-103	Arm
1			1		D2012-105	Arm
2			1		D2012-107	Clevis
1					D2012-109	Bracket
1			1		D2012-111	Bracket
4		2			D2012-113	Clamp
1			1		D2012-115	Bracket
4			2		D2022-101	Spacer
4					D2856-100-325	Abrasion Strip
1*		1*	1*		D3014-1	Locknut
			1		D3629-1	Bracket
			1		D3635-1	Gasket
		2			D3635-3	Gasket
			1		D3646-1	Arm
			1		D3646-3	Arm
			2		D4070-041	Clamp
2		2	3		AN3-4A	Bolt
2			3		AN3-5A	Bolt
1			1		AN3-6A	Bolt
2			1		AN4-10A	Bolt
3			3		AN4-5A	Bolt
14		4	8		AN960JD10	Washer
9		2	8		AN960JD416	Washer
1*		1*	1*		AN960JD416L	Washer
5		2	4		MS21042L3	Nut (or MS21042-3)
5			4		MS21042L4	Nut (or MS21042-4)

\*INCLUDED AS PART OF D2011-101 MIRROR